

## Kontura Sh.p.k

### Peel test customer report

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IV 12619 – Technical Service Exterior Solutions

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Worms, 12.04.2022

Customer:

KONTURA Sh.p.k  
Vitomerice/3  
30000 PEJE  
Kosovo

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Summary:

The company Kontura Sh.p.k gave us some laminated samples. **RENOLIT** will check the lamination-quality and will report it to the customer.

Components:

- Peel tests
- Glue inspectin

## Content

1.0.	General informations .....	3
2.0.	General glue inspection and peel test result .....	3
3.0.	Conclusion .....	4

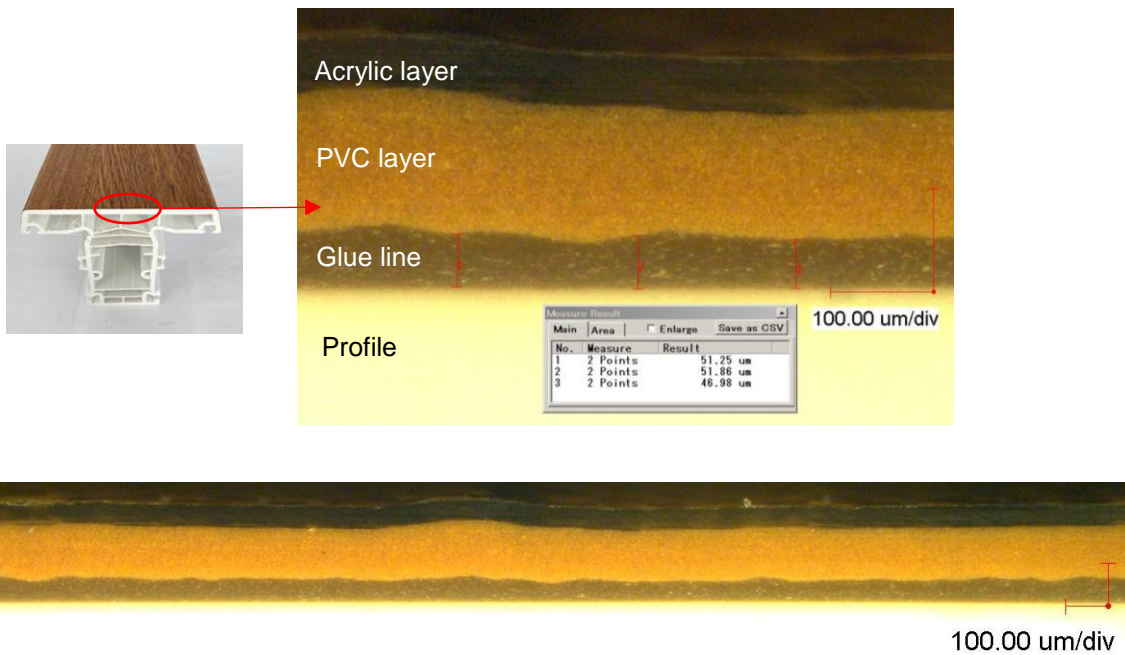
## 1.0. General informations

### Test Sample

Test date 12.04.2022  
 Foil types **RENOLIT EXOFOL PX**  
 Color Honey Oak VLF  
 Profile material PVC  
 Primer WPN 3  
 Glue 1308.2RF



## 2.0. General glue inspection and peel test result



The glue line is ok.

Glue thickness [µm]	
Test material	47 - 52
RENOLIT recommendation	40 - 60

Peel value [N/mm]	
Test material	3.4
Breaking pattern	Foil break

Glue thickness and the peel value is ok.

### 3.0. Conclusion

The glue thickness of the **RENOLIT** EXOFOL PX film laminated profile is between 47 - 52 microns. We recommend a glue thickness between 40 – 60 microns.

The bonding of the **RENOLIT** EXOFOL PX film laminated profile resulting in a very good peel value of 3.4 N/mm with a foil break. The RAL GZ 716 requirement is: A minimum value should be at least 3.0 N/mm.

The information reflects our current knowledge and is given without warranty of any kind. The services have been provided to the best of our knowledge, yet no responsibility can be assumed for their completeness.

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